

S-29 Nov., 2013 AC :ifier Circulars from Circular No.55 & onwards

- 41 -

डॉ. बाबासाहेब आंबेडकर मराठवाडा विद्यापीठ, औरंगाबाद**परिपत्रक क्रमांक/एस.यु./विज्ञान/अभ्यासक्रम/७४/२०१४**

या परिपत्रकाद्वारे सर्व संबंधितांना सुचित करण्यात येते की, विज्ञान विद्याशाखेने शिफारस केल्यानुसार बी. एस्सी. / एम. एस्सी. प्रथम व द्वितीय वर्षाच्या सुधारित अभ्यासक्रमास आणि बी. एस्सी. प्रथम वर्षाच्या अभ्यासक्रमात किरकोळ बदल करण्यास विद्यापरिषदेच्या वतीने मा. कुलगुरु यांनी, त्यांना प्राप्त असलेल्या विशेष अधिकार महाराष्ट्र विद्यापीठ अधिनियम-१९९४ कलम १४(७) अन्वये मान्यता दिलेली आहे. त्या अनुषंगाने सुधारीत तयार केलेल्या अभ्यासक्रमाची प्रत या परिपत्रकासोबत आपल्या पुढील कार्यवाहीसाठी पाठविण्यात येत आहे.

[1]	B.Sc. Physics	Semester-III & IV,
[2]	B.Sc. Chemistry	Semester-III & IV,
[3]	B.Sc. Botany	Semester-III & IV,
[4]	B.Sc. Zoology with minor changes	Semester-I & II,
[5]	B.Sc. Zoology	Semester-III & IV,
[6]	B.Sc. Fisheries	Semester-III & IV,
[7]	B.Sc. Electronics (Opt.)	Semester-III & IV,
[8]	B.A./B.Sc. Mathematics	Semester-III & IV,
[9]	B.Sc. Computer Science	Semester-I & II,
[10]	B.Sc. Information Technology	Semester-I & II,
[11]	B.C.A.	Semester-I & II,
[12]	B.Sc. Computer Science(Opt.)	Semester-I & II,
[13]	B.Sc. Information Technology(Opt.)	Semester-I & II,
[14]	B.Sc. Computer Application(Opt.)	Semester-I & II,
[15]	B.Sc. Computer Maintenance(Opt.)	Semester-I & II,
[16]	B.Sc. Biotechnology (Progressively)	Semester-I to VI,
[17]	B.Sc. Biotechnology (Opt.) (Progressively)	Semester-I to IV,
[18]	B.Sc. Sericulture Technology	Semester-I & II,
[19]	B.Sc. Networking Multimedia	Semester-III & IV,
[20]	B.Sc. Bioinformatics	Semester-I & II,
[21]	B.Sc. Hardware & Networking	Semester-I & II,
[22]	B.Sc. Animation	Semester-I & II,
[23]	B.Sc. Dairy Science & Technology	Semester-III & IV,
[24]	B.Sc. Biochemistry	Semester-III & IV,
[25]	B.Sc. Analytical Chemistry	Semester-III & IV,
[26]	B.Sc. Textile & Int. Decoration with minor changes	Semester-I & II,
[27]	B.Sc. Textile & Int. Decoration	Semester-III & IV,
[28]	B.Sc. Home Science with minor changes	Semester-I & II,
[29]	B.Sc. Home Science	Semester-III & IV,
[30]	B.Sc. Agro.Chem. & Fertilizers	Semester-III & IV,

S-29 Nov., 2013 AC after Circulars from Circular No.55 & onwards

- 42 -

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[31]	B.Sc. Geology	Semester-III & IV,
[32]	B.A. Statistics with minor changes	Semester-I & II,
[33]	B.A. Statistics	Semester-III & IV,
[34]	B.Sc. Statistics with minor changes	Semester-I & II,
[35]	B.Sc. Statistics	Semester-III & IV,
[36]	B.Sc. Industrial Chemistry	Semester-III & IV,
[37]	B.Sc. Horticultural	Semester-I & II,
[38]	B.Sc. Dry land Agriculture	Semester-I & II,
[39]	B.Sc. Microbiology	Semester-III & IV,
[40]	M.Sc. Computer Science	Semester-I to IV,
[41]	M.Sc. Information Technology	Semester-I to IV.

हा सुधारीत व नवीन तयार केलेल्या अभ्यासक्रमाचा आराखडा शैक्षणिक वर्ष २०१४-१५ करिता मर्यादित असेल व विद्यापरिषदेच्या अंतिम मान्यतेनंतर हे परिपत्रक नियमित ठेवण्याबाबत या कार्यालयाद्वारे नवीन परिपत्रक पारीत करण्यात येईल. तसेच सुधारीत व नवीन तयार केलेल्या अभ्यासक्रमाची प्रत विद्यापीठाच्या संकेतस्थळावर उपलब्ध आहे.

करिता, या परिपत्रकाची सर्व संबंधितांनी नोंद घ्यावी.

विद्यापीठ प्रांगण,
औरंगाबाद-४३१ ००४.
संदर्भ क्र.एस.यु./सा.शा./सबवि /२०१३-१४/
६५९९-७०२
दिनांक :- २७-०५-२०१४.

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संचालक,
महाविद्यालये व विद्यापीठ
विकास मंडळ.

या परिपत्रकाची एक प्रत :-

- १) मा. परिक्षा नियंत्रक, परिक्षा विभाग,
 - २) मा. प्राचार्य, सर्व संलग्नीत महाविद्यालये,
 - ३) संचालक, युनिक यांना विनंती करण्यात येते की, सदरील अभ्यासक्रम विद्यापीठाच्या संकेतस्थळावर उपलब्ध करुण देण्यात यावेत.
 - ४) संचालक, ई-सुविधा केंद्र, विद्यापीठ परिसर,
 - ५) जनसंपर्क अधिकारी, मुख्य प्रशासकीय इमारत,
 - ६) कक्ष अधिकारी, पात्रता विभाग, मुख्य प्रशासकीय इमारत,
 - ७) कक्ष अधिकारी, बी.ए. / बी.एस्सी./ बी.सी.एस./एम.एस्सी. विभाग, परीक्षा भवन,
 - ८) अभिलेख विभाग, मुख्य प्रशासकीय इमारती मागे,
- डॉ. बाबासाहेब आंबेडकर मराठवाडा विद्यापीठ, औरंगाबाद.

**D.R. BABASAHEB AMBEDKAR
MARATHWADA UNIVERSITY,
AURANGABAD.**



SYLLABUS OF

B.SC.

INDUSTRIAL CHEMISTRY - (optional)

SECOND YEAR

SEMESTER-III & IV

[Effective from academic year 2014-15 & onwards]

**Dr. Babasaheb Ambedkar Marathwada
University, Aurangabad**

**Revised Syllabus of B.Sc. II year Industrial Chemistry
(Effective from the Academic Year 2014-2015)**

June 2014 & onward.

**B.Sc. Industrial Chemistry- Semester III & IV
(Three Year Degree Course)**

Year	Paper	Course Name	Hours	Marks
B.Sc. III- Semester	VII	Unit Operations-II	45	50
	VIII	Chemical Reaction Engineering	45	50
	IX	Practical	120	100
B.Sc. IV- Semester	X	Unit Operations-II	45	50
	XI	Chemical Reaction Engineering	45	50
	XII	Practical	120	100

B.Sc. -Industrial Chemistry – Semester III

Hours: 45

Marks : 50

Paper: VII

Unit Operations – II

1. Overview of Mass Transfer Operations - General Overview – Introduction to Mass Transfer operations, Benefits, General Principles of Mass Transfer, Various types of Mass Transfer Operations & their importance. **05 Periods**

2. Equilibrium Stage Operations - Introduction, Typical distillation equipment, Principles of Stage Processes, Terminology for Stage Contact Plants, Material Balances, Enthalpy balances, Graphical method for two component system, Operating line diagram, Ideal contact stages, Determining the number of ideal stages. **05 Periods**

3. Distillation- Introduction, Flash Distillation, Simple Distillation, Steam Distillation, Rectification, Material Balances in Plate Columns, Number of Ideal Plates, McCabe Thiele Method, constant molal overflow, Reflux Ratio, Condenser and Top Plate, Bottom Plate and Reboiler, Feed Plate, Minimum Reflux, Optimum Reflux Ratio, Plate Efficiency, Types, Relations, Factors influencing plate efficiency, Rectification in packed towers, Batch Distillation. **15 Periods**

4. Liquid Extraction- Terminology, Introduction to liquid-liquid extraction, Applications of Liquid-Liquid Extraction, Principles of liquid-liquid equilibria, Triangular diagrams, Types of extraction system, I & II, Temperature effects on systems types, Solvent selection, Commercial extraction system, Typical extraction system, Extraction calculations-Single Stage Operations, Multi Stage Cross Current Operation, Continuous multistage counter current operations, Design considerations for packed beds, Extraction Equipments-Mixer Settlers, Spray & Packed extraction towers, Perforated plate towers, Baffle towers, Agitated Tower extractor, Centrifugal Extractors. **15 Periods**

5. Size Reduction - Introduction, Principles of Comminution, Criteria for comminution, Characteristics of comminuted products, Energy & Power requirements in comminution, Crushing efficiency, Empirical relationship-Rittingers & Kicks Law, Bond Crushing Law & Work Index, Size reduction equipments. **05 Periods**

Reference Books:

1. Unit Operations of Chemical Engineering – W.L.McCabe, J.C. Smith, Pter Harriott
2. Mass Transfer Operations- Robbert E. Treybal

B.Sc. Industrial Chemistry – Semester III

Hours: 45

Marks : 50

Paper: VIII Chemical Reaction EngineeringIntroduction & Notation in Chemical Reaction Engineering

02 Periods

1. Overview of Chemical Reaction EngineeringTypical Chemical Process, Classification of reactions, Variable Affecting the Rate of Reaction, Definition of Reaction Rate. **05 Periods****2. Kinetics of Homogeneous Reactions**

The rate equation, Concentration-Dependent Term of a rate equation, Single & multiple Reactions, Elementary & Non elementary reactions, Molecularity & Order of Reaction, Rate Constant(K), Representation of an Elementary Reaction, Representation of Non elementary Reaction, Kinetic Models for Non elementary Reactions-free radicals, ions & polar substances, Molecules, Transition Complex, Non Chain Reactions, Chain Reactions-Free radicals, Chain reaction mechanism, Molecular intermediates, non chain mechanism, Transition Complex, non chain mechanism. Temperature-Dependent Term of a Rate Equation-Temperature Dependency from Arrhenius Law, Comparison of Theories with Arrhenius law, Activation Energy and Temperature Dependency, (Example 2.3). **15 Periods**

3. Interpretation of Batch Reactor Data

Introduction of Batch Reactor, Constant-Volume Batch Reactor, Analysis of Total Pressure data obtained in a Constant-Volume System, Integral Method of Analysis of Data, Irreversible Unimolecular-Type First Order Reactions, Irreversible Bimolecular-Type Second Order Reactions, Zero Order Reactions, Overall Order of Irreversible Reactions from the Half-Life $t_{1/2}$, Irreversible reactions in Parallel, Homogeneous Catalyzed Reactions, Autocatalytic Reactions, Irreversible Reactions in Series, First Order Reversible Reactions, Second Order Reversible Reactions, Reactions of Shifting Order, Differential Method of Analysis of Data, Varying- Volume Batch Reactor, Differential Method of Analysis, Integral Method of Analysis, Zero Order Reactions, First Order Reaction, Second Order Reactions, The Search for a Rate Equation. **20 Periods**

Reference Books:

1. Chemical Reaction Engineering - Octave Levenspiel (Wiley India Pvt. Ltd. Third Edn.)
2. Chemical Reaction Engineering - K.A.Gavhane (Nirali Prakashan, Pune)
3. Principles of Reaction Engineering – S.D.Dawande (Central Techno Publication)

B.Sc.Industrial Chemistry- (Semester III & IV)

Paper : IX Marks : 100 Hours:120 (3 Hrs./week)

Practical: Experiments on Unit Operations - II

Experiments to be conduct in the academic year.

Distillation:

1. To Perform a experiment on **Simple Distillation** using binary mixture (*Methanol+Water or Ethanol+Water*) & Verify the Rayleigh's Equation. Calculate the Material Balance for binary mixtures and find the composition of the distillate & the residue.
2. To Perform a experiment on **Steam Distillation** using *Turpentine* or *Nitrobenzene* and Calculate Material Balance for Steam Distillation..
3. To Perform a experiment on **Distillation with total reflux** using Binary mixture (*Methanol+Water or Ethanol+Water*) and Determine theoretical plates by McCabe-Thiele Method.

Liquid Extraction:

4. To study the experiment on Liquid-Liquid Extraction by using **Mixer Settler** System & Calculate Percentage of Extraction of a given liquid.
5. To study the Liquid-Liquid Equilibria for three component system (**Glacial Acetic Acid +Chloroform+ Distilled Water**) and Calculate the Percentage composition of each component at heterogeneous mixture

Drying:

6. To study the **Rate of Drying of solid** substances (*Saw dust or Card Board*)
7. To study the **Rate of Drying of Liquid** substances.
8. To study the rate of drying in **Tray Dryer**.

Crystillation:

9. To Crystallise the given sample of Phthalic acid from hot water using fluted paper and stemless funnel.
10. To Crystallise the given sample of Benzoic acid from hot water using fluted paper and stemless funnel.
11. To purify the given sample of naphthalene or camphor by simple sublimation method.
12. To purify the given sample of Succinic acid or phthalic acid by vacuum sublimation method.

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Evaporation

13. Determine the rate of evaporation of given liquid Sample (thin solution of Sugar + Water or NaCl + water or Sugar Cane Juice)in a open pan evaporator.

Size Reduction

1. To perform a study experiment on Size Reduction by using *Jaw Crusher*
2. To Calculate the efficiency of Sieves using Sieve Analyzer (use Coal or any nontoxic substance)

Miscellaneous

1. Determination of Copper and Nickel in the given solution (Idometric Method).
2. Estimation of Manganese dioxide *pyrolusite*.
3. Determination of NaOH and Na₂CO₃ in the given alkali mixture solution.
4. Determination of iron in a water sample by colorimetry.

Note: 1. 20 % weightage be given to the viva-voce in the practical examination.

2. To Arrange Industrial visit for giving demo experiments on Drying, Mechanical Separation, Size Reduction and various unit operations carried out in the industries.

Reference Books:

1. Unit Operations-II - K.A.Gavhane
2. Systematic Experimental Physical Chemistry – S.W.Rajbhoj & T.K.Chondhekar
3. Practical Chemistry – S. Umar, J. Sardar & A. Muley
4. University Practical Chemistry, Vishal Publishing Co. Jalandhar-P.C.Kamboj
5. Experiments and Calculations in Engineering Chemistry- S.S.Dara.

B.Sc. -Industrial Chemistry- Semester- IV

Hours: 45

Marks : 50

Paper: X

Unit Operations – II

1. Gas Absorption

7 Periods

Introduction, Design of Packed Towers, Contact between Liquid & Gas, Pressure drop & limiting flow rates, Principles of absorption material balances, Limiting gas-liquid ratio, Temperature variations in packed towers, Rate of absorption, Calculation of tower height, Number of Transfer units.

2. Evaporation

8 Periods

Introduction, Liquid Characteristics, Types of Evaporators, Performance of Tubular Evaporators, Evaporator Capacity, Boiling Point Elevation and Duhring Rule, Effect of liquid head & friction on temperature drop, Heat Transfer Coefficient, Overall Coefficient, Evaporator economy, Enthalpy balance for single effect evaporator, Enthalpy balance with negligible heat of dilution, Single effect calculations, Multiple effect evaporators, Methods of feeding, Capacity and economy of multiple effect evaporator, Effect of liquid head and boiling point elevation.

3. Crystallization

10 Periods

Importance of Crystal Size, Crystal Geography, Crystallographic systems, Invariant Crystals, Principles of Crystallization, Purity of Product, Equilibria & its yields, Enthalpy Balances, Super Saturation, Units of Super Saturation, Temperature differential as a potential, Nucleation-Origins of Crystals in crystallizers, Primary nucleation, Homogeneous nucleation, Equilibrium, Kelvin Equation, Rate of nucleation, Heterogeneous nucleation, Secondary nucleation, Contact nucleation, Crystal Growth-Individual & overall Growth Coefficients, Growth Rate, Mass Transfer Coefficient, Surface Growth Coefficient, ΔL law of crystal growth, Crystallization Equipment-variations in crystallizers, Vacuum Crystallizers, Draft Tube Baffle Crystallizer, Yield of Vacuum Crystallizer.

4. Drying of Solids

10 Periods

Introduction, Classification of Dryers, Solid handling in dryers, Principles of Drying- Temperature Pattern in dryers, Heat Transfer in dryers, Heat duty, Heat Transfer Coefficient, Heat Transfer Units, Mass Transfer in Dryers, Phase Equilibria-equilibrium moisture and free moisture, Bound & unbound water, Cross circulating drying-constant drying conditions, Rate of drying, Constant rate period, Critical Moisture Content & Falling Rate Period, Calculation of Drying Time under constant drying conditions, Drying Equipments- Dryers for Solids & Pastes, Dryers for Solutions & Slurries.

5. Mechanical Separations

10 Periods

Screening, Screening Equipment, Comparison of Ideal & Actual Screens, Material Balances over Screens, Screen Effectiveness, Capacity & Effectiveness of Screens, Effect of Mesh Size on capacity of Screen, Capacities of Actual Screens. Filtration, Cake Filters, Filter Media, Filter aids, Principles of Cake Filtration, Pressure drop through filter cake, Principles of Centrifugal Filtration.

Reference Books:

3. Unit Operations of Chemical Engineering – W.L.McCabe, J.C. Smith, Pter Harriott
4. Mass Transfer Operations- Robbert E. Treybal
5. Chemical Engineering Vol.2 – J.M.Coulson & J.F.Richardson
6. Principles of Mass Transfer Operations- Kiran D. Patil (Nirali Prakashan, Pune)
5. Unit Operations-II – K.A.Gavhane (Nirali Prakashan, Pune)

B.Sc.Industrial Chemistry-Semester- IV

Hours: 45

Marks : 50

Paper: XI

Chemical Reaction Engineering

1. Introduction to Reactor Design 5 Periods

Broad Classification of Reactor Types, Material balance for an element of Volume of the reactor, Energy balance for an element of Volume.

2. Ideal Reactors for a Single Reaction 10 Periods

Three types of Ideal Reactors, Ideal Batch Reactor, Space Time & Space Velocity, Steady State Mixed Flow Reactor, (Example 5.1, Example 5.3), Steady State Plug Flow Reactor, (Example 5.5), Holding Time & Space Time for flow reactors.

3. Design for Single Reactions 20 Periods

Size Comparison of Single Reactors, Batch Reactor, Mixed versus Plug Flow Reactors, First & Second Order Reactions, Multiple-Reactor Systems-Plug flow reactors in series and or in parallel, (Example 6.1), Equal size Mixed Flow Reactors in Series, First Order Reaction, Mixed Flow Reactors of Different sizes in Series, finding the conversion in a given system, Determining the Best System for a given conversion, Maximization of Rectangles, Reactors of types in series, Recycle Reactor & its performance equation.

4. Design for Parallel Reactions 05 Periods

Introduction to Multiple Reactions-Qualitative Discussions about Product Distribution.

5. Basics of Non-Ideal Flow 05 Periods

The Residence Time Distribution(RTD), E, The Age Distribution of Fluid, Relation among F, C and E curve and 'mean time' for closed vessel.

Reference Books:

4. Chemical Reaction Engineering - Octave Levenspiel (Wiley India Pvt. Ltd. Third Edn.)
5. Chemical Reaction Engineering - K.A.Gavhane (Nirali Prakashan, Pune)
6. Principles of Reaction Engineering – S.D.Dawande (Central Techno Publication)

B.Sc.Industrial Chemistry (Semester III & IV)

Paper : XII Marks : 100 Hours : 120 (3 Hrs./week)

Practical: Experiments on Chemical Reaction Engineering

Experiments to be conduct in the academic year.

1. To Study the Performance of **Batch Reactor** : To study the Saponification of Ethyl acetate with NaOH in order to determine Order of reaction (n) & Rate constant (K) using Batch reactor.
2. To study the residence time distribution in **Mixed Flow Reactor (MFR)**.
3. To Study the Performance of **Plug Flow Reactor (PFR)**: To study the Performance of plug flow reactor used and to calculate thereotical & practical conversion for a second order reaction between Ethyl acetate & NaOH.
4. To find out Residence time distribution in **Plug Flow Reactor or Tubular reactor**.
5. To Study the Performance equation of **Coil Tube Reactor (CTR)**: To study the Performance of plug flow reactor used and to calculate thereotical & practical conversion for a second order reaction between Ethyl acetate & NaOH.
6. To Study the **First Order Reaction**: Hydrolysis of an Ester (Methyl Acetate in presence of HCL).
7. To Study the **Zero Order Reaction**: Investigate the kinetics of Iodination of Acetone.
8. To Study the **Autocatalytic reaction**: Reaction between Potassium Permanganate & Oxalic acid.
9. To Study the Rate of reacion (r_A) between Ethyl bromo acetate & Sodium thiosulphate kinetically using **Batch Reactor**.
10. To determine the Order of reaction (n) of given reaction Kinetics by using **Substitution method, Fractional change method and Differential method**.
11. To determine the Rate Constant (K) of the reaction between Potassium Persulphate & Potassium Iodide having equal concentration of reacting species (a=b) by using **Mixed Reactor**.
12. To determine the Rate Constant (K) of the reaction between Potassium Persulphate & Potassium Iodide having un equal concentration of reacting species (a**≠**b) by using **Mixed Reactor**.
13. To determine rate constant (K) of the reaction between Bromic acid and Hydroiodic acid having equal concentration of reacting species (a=b) using **Batch reactor**.
14. To determine the **Energy of Activation (E_a)** of hydrolysis of Ethyl acetate in presence of NaOH.
15. To determine the **Energy of Activation (E_a)** of the reaction between Potassium Persulphate & Potassium Iodide.

Note: 20 % weightage be given to the viva-voce in the practical examination.

Reference Books: 1.Chemical Reaction Engineering - K.A.Gavhane 2.Systematic Experimental Physical Chemistry – S.W.Rajbhoj & T.K.Chondhekar